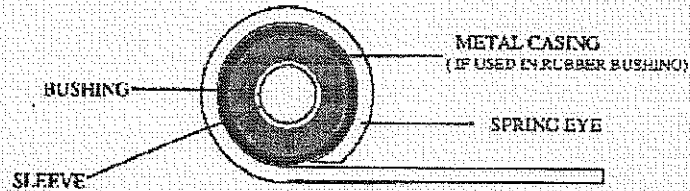


## Leaf Spring Eye & Shackle Bushing Installation Instructions

1. Remove original rubber bushing and \*metal casing (if used) from ID of spring eye and shackle.  
(If shackle bushings are included in kit)  
**\*Most rubber bushings are molded into a metal casing. This metal casing must be removed.**
2. Clean any remaining debris, old rubber, rust or corrosion using a wire brush or sandpaper.
3. Using the SUPER GREASE supplied, lightly coat all parts.  
  - ID of spring eye.
  - ID of shackle bracket or shackle bushing hole in frame.
  - ID, OD and face of the flange on the PROTHANE bushings.
  - OD of metal sleeves.
  - OD of original shoulder bolts when no sleeve is used.
4. Install PROTHANE bushing by first gently tapping both halves of the bushings, then tap in the metal sleeve (if used).

**NOTE:** The PROTHANE Bushings generally do not meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.



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SLV-60502	7/8" X 3.000" SLEEVE	2EA	SLV-60502	7/8" X 3.000" SLEEVE	2EA	SLV-60500	9/16" X 3.000" SLEEVE	2EA
U-60125	SPRING BUSHING 2" OD	4EA	U-60127	SPRING BUSHING 1 1/2" OD	4EA	U-60126	SPRING BUSHING 1 3/8" OD	4EA
U-60129	SHACKLE BUSHING 1" OD	8EA	U-60129	SHACKLE BUSHING 1" OD	8EA	U-60128	SHACKLE BUSHING 7/8" OD	8EA
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SLV-60501	7/8" X 3.019" SLEEVE	2EA	SLV-60579	5/8" X 2.860" SLEEVE	4EA	U-61008	HAT BUSH	4EA
U-60127	SPRING BUSHING 1 1/2" OD	4EA	U-60369	HAT BUSH	8EA	U-61009	HAT BUSH	4EA
U-60128	SHACKLE BUSHING 7/8" OD	8EA				U-61010	HAT BUSH	4EA
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U-60313	SPRING EYE BUSHING	8EA	SLV-60535	7/8" X 3.530" SLEEVE	2EA	SLV-60535	7/8" X 120X3.530 (5/8MIN ID)	2EA
U-60314	SPRING EYE BUSHING	4EA	U-60250	SPRING BUSHING	4EA	SLV-60539	3/4X.083X3.530 (9/16MIN ID)	2EA
U-60403	SHACKLE BUSH	4EA	U-60253	SPRING BUSHING FORD	8EA	U-60250	SPRING BUSHING	4EA
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						U-60253	SPRING BUSHING	4EA
6-1007			6-1008			6-1009		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
SLV-60533	3/4" X 3.505" SLEEVE	4EA	SLV-60532	7/8" X 2.750" SLEEVE	4EA	SLV-60534	3/4" X 3.400" SLEEVE	6EA
SLV-60535	7/8" X 3.530" SLEEVE	2EA	SLV-60540	3/4" X 2.760" SLEEVE	2EA	U-60308	SPRING EYE BUSHING	12EA
U-60305	SPRING EYE BUSHING	8EA	U-60251	SPRING BUSHING FORD	8EA			
U-60306	SPRING EYE BUSHING	4EA	U-60252	SPRING BUSHING FORD	4EA			
6-1010			6-1011			6-1012		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
SLV-60534	3/4" X 3.400" SLEEVE	6EA	SLV-60530	7/8" X 3.380" SLEEVE	2EA	SLV-60533	3/4" X 3.505" SLEEVE	4EA
U-60308	SPRING EYE BUSHING	8EA	SLV-60534	3/4" X 3.400" SLEEVE	4EA	SLV-60546	7/8" X 1.800" SLEEVE	2EA
U-60309	SPRING EYE BUSHING	4EA	U-60305	SPRING EYE BUSHING	4EA	U-60285	HAT BUSHING	4EA
			U-60308	SPRING EYE BUSHING	4EA	U-60307	SPRING EYE BUSHING	8EA
			U-60384	HAT BUSHING	4EA			
6-1017			6-1018			6-1052		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
SLV-60536	3/4" X 3.000" SLEEVE	2EA	SLV-60536	3/4" X 3.000" SLEEVE	6EA	SLV-60587	3/4" X 3.110 SLEEVE	2EA
SLV-60608	7/8" X 2.950" SLEEVE	4EA	U-60314	SPRING EYE BUSH REAR	4EA	U-60484	SPRING BUSH RR	4EA
U-60314	SPRING EYE BUSH REAR	4EA	U-61064	SPRING BUSHING	4EA	U-60486	SHKL BUSH	8EA
U-61062	SPRING BUSHING	4EA	U-61065	SPRING BUSHING	4EA			
U-61063	SPRING BUSHING	4EA						
4-1015			4-1014			4-1013		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	2EA	19-1750-001	SUPER GREASE	2EA	19-1750-001	SUPER GREASE	2EA
BOLT-1165	1/2"-13 X 5" BOLT	4EA	BOLT-1165	1/2"-13 X 5" BOLT	4EA	BOLT-1165	1/2"-13 X 5" BOLT	4EA
NUT-62	1/2"-13 NYLON LOCK NUT	4EA	NUT-62	1/2"-13 NYLON LOCK NUT	4EA	NUT-62	1/2"-13 NYLON LOCK NUT	4EA
PLT-1242	SHACKLE PLATE	4EA	PLT-1242	SHACKLE PLATE	4EA	PLT-1242	SHACKLE PLATE	4EA
SLV-60502	7/8" X .000" SLEEVE	2EA	SLV-60501	7/8" X 3.010" SLEEVE	2EA	SLV-60502	7/8" X 3.000" SLEEVE	2EA
SLV-60762	11/16" X 3.360" SLEEVE	4EA	SLV-60762	11/16" X 3.360" SLEEVE	4EA	SLV-60762	11/16" X 3.360" SLEEVE	4EA
U-60125	SPRING BUSHING 2" OD	4EA	U-60127	SPRING BUSHING 1 1/2" OD	4EA	U-60127	SPRING BUSHING 1 1/2" OD	4EA
U-61134	SHACKLE BUSH	8EA	U-61134	SHACKLE BUSH	8EA	U-61134	SHACKLE BUSH	8EA
1-1014			1-801			1-802		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	4EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
SLV-60597	3/4" X 2.800" SLEEVE	6EA	U-61195	FT SPRING/SHACKLE BUSH	4EA	U-61196	SPRING/SHACKLE BUSH	4EA
U-61173	FRT SPG MAIN EYE BSH	4EA						
U-61174	FRT SPG SML EYE BSH	4EA						
U-61175	FRT SHACKLE BSH 1.5"	4EA						
1-803			18-1001			18-1003		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
SLV-60531	3/4" X 3.000" SLEEVE	2EA	U-60269	HAT BUSHING	12EA	U-60365	HAT BUSH	12EA
U-61011	HAT BUSHING	4EA						
18-801			18-802			18-803		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA	19-1750-001	SUPER GREASE	1EA
U-60405	HAT BUSHING	4EA	U-60269	HAT BUSHING	4EA	U-61057	SPRING BUSHING	4EA

6-1001			6-1002			6-1005		
NUMBER	DESC	QTY	NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1 EA	19-1750-001	SUPER GREASE	1 EA	19-1750-001	SUPER GREASE	1 EA
SLV-60540	3/4" X 2.760" SLEEVE	6 EA	SLV-60536	3/4" X 3.000" SLEEVE	6 EA	SLV-60532	7/8" X 2.750" SLEEVE	4 EA
U-60315	SPRING EYE BUSHING REAR	12 EA	U-60313	SPRING EYE BUSHING REAR	12 EA	U-60251	SPRING BUSHING	8 EA

6-1051			1-1001		
NUMBER	DESC	QTY	NUMBER	DESC	QTY
19-1750-001	SUPER GREASE	1 EA	19-1750-001	SUPER GREASE	1 EA
SLV-60587	3/4" X 3.110" SLEEVE	2 EA	SLV-60563	9/16" X 1.840"	6 EA
U-60484	SPRING BUSH REAR	4 EA	U-60262	SPRING BUSHING FT OR RR	6 EA
U-60485	SHACKLE BUSHING 1/2"ID	8 EA			