



23700  
Revised  
2.27.07

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## PRO COMP SUSPENSION

*Suspension Systems that Work!*

### PARTS LIST:

| ITEM#         | DESCRIPTION                    | QTY. |
|---------------|--------------------------------|------|
| 92-2679       | LIGHT BAR                      | 1    |
| 90-6542       | HARDWARE PACK: Light Bar       | 1    |
| 70-0430501806 | 7/16" X 1 1/2" ALLEN HEAD BOLT | 2    |
| 73-04300830   | 7/16" FLAT WASHER              | 4    |
| 72-043100816  | 7/16" STOVER NUT               | 2    |
| 15-10248      | END CAP                        | 2    |
| 90-6548       | HARDWARE PACK: Sleeve          | 1    |
| 90-2681       | SLEEVE                         | 2    |

**Part #23700**  
**2007 JEEP JK**  
 w/ Stock Front Bumper,  
**1997-2006 JEEP TJ**  
 w/ Stock Front Bumper,  
 and Pro Comp Front Bumper  
**Light Bar Kit**

## INSTALLATION INSTRUCTIONS

- Carefully raise the light bar (92-2679) into position in the center of the top section of the front bumper.
- Center the light bar on the front bumper of the vehicle. Make sure the rear edge of the light bar mounting plates are **1 1/4"** from the rear edge of the bumper. Use the mounting holes in the light bar as a guide to mark the bumper for drilling.
- Remove the light bar from the vehicle. Center punch and drill an **1/8"** pilot hole on the (2) previously made marks on the center section of the bumper.
- Drill out the pilot holes using a **7/16"** drill bit.
- Ream out the plastic around the previously drilled hole to **3/4"**.  
*NOTE: Do not ream into the steel inner structure of the bumper.*
- Install the sleeve (90-2681) into the previously reamed **3/4"** hole in the plastic.
- Reinstall the light bar to the front bumper using the (2) **7/16"** X **1 1/2"** bolt and hardware.
- Torque all the light bar hardware to 55 ft./lbs.

at this time.

- Install the lights (*Purchased Separately*) to the bar at this time using the instructions and hardware provided with the lights.

### NOTES:

- ⇒ After 100 miles recheck for proper torque on all newly installed hardware.
- ⇒ Recheck all hardware for tightness after off road use.

