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PRO COMP SUSPENSION

Suspension Systems that Work!

**PN# 62345
1999-2010
Ford F250/F350
2wd/4wd
5" Rear Block
Kit**

This document contains very important information that includes warranty information and instructions for resolving problems you may encounter. Please keep it in the vehicle as a permanent record.

Part #	Description	Qty.
95-502SD	5" TAPERED LIFT BLOCK	1
95-503SD	5" TAPERED LIFT BLOCK	1
13-90180Em	U-BOLT	4
20-65472m	HARDWARE PACK: Hi Nuts	1

NOTE: All part images may vary from catalog and instructions.

<u>RECOMMENDED PRO COMP SHOCKS:</u>				
<u>1999-2010</u>				
<u>Front:</u>			<u>Rear:</u>	
<u>F250</u>	<u>ES</u>	<u>MX6</u>	<u>ES</u>	<u>MX</u>
<u>W/Bracket:</u>	921553	MX6119	929508	MX6153
<u>W/O Bracket:</u>	923553	MX6087	929508	MX6153
<u>Front:</u>			<u>Rear:</u>	
<u>F350</u>	<u>ES</u>	<u>MX6</u>	<u>ES</u>	<u>MX</u>
<u>W/Bracket:</u>	921553	MX6119	932008	MX6018
<u>W/O Bracket:</u>	923553	MX6087	932008	MX6018

Optional Equipment Available from your Pro Comp Distributor!

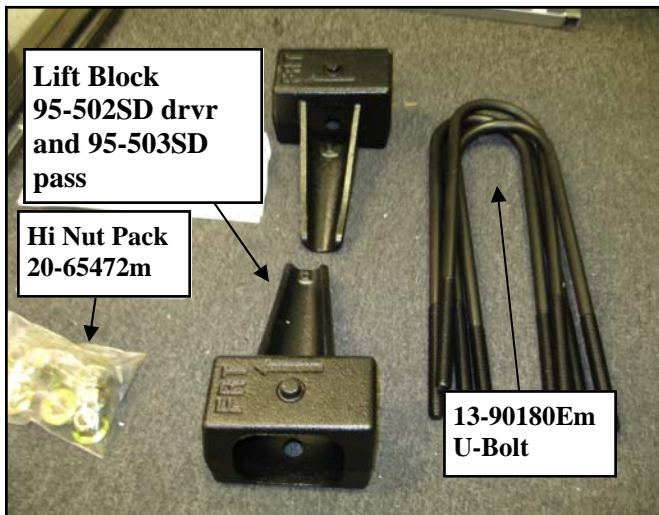
52413B, 52513B, 52415B, 52515B, 52417B, 52421B: 2005-2007 SUSPENSION LIFT KITS
 52800B, 52801B, 52860B, 52861B, 52880B, 52881B: 2008-2009 SUSPENSION LIFT KITS
 52821B, 52802B, 52803B, 52882B, 52883B: 2011 SUSPENSION LIFT KITS
 52440B, 52450B: 2005-2007 FRONT DUAL SHOCK KITS, (Use with Suspension Lift Kit)
 52432B, 52434B: 2005-2007 DUAL FRONT COIL OVER LIFT KITS,
 52438B: 2005-2007 DUAL FRONT COIL OVER UPGRADE KITS,
 52470B, 52460B: 2008 FRONT DUAL SHOCK KITS, (Use with Suspension Lift Kit)
 52838B, 52848B: 2008 DUAL FRONT COIL OVER LIFT KITS,
 52858B, 52868B: 2008 DUAL FRONT COIL OVER UPGRADE KITS,
 22415 (x2): 2005-2007 LEAF SPRINGS, (Use with Suspension Lift Kit)
 22518 (x2): 2008 LEAF SPRINGS, (Use with Suspension Lift Kit)
 95-550SD (x2): 5 1/2" LIFT BLOCK, (Use with Suspension Lift Kit)
 95-400SD (x2): 4" LIFT BLOCK, (Use with Suspension Lift Kit)
 LIGHTS,
 599: ALIGNMENT CAM KIT,
 72400: TRACTION BARS,
 72099: TRACTION BAR MOUNTING KIT
 219567: DUAL STEERING STABILIZER
 99-400: 4 DEGREE REAR AXLE SHIM KIT

Also, check out our outstanding selection of Pro Comp tires to compliment your new installation!

Introduction:

- ◆ This installation requires a professional mechanic!
- ◆ We recommend that you have access to a factory service manual for your vehicle to assist in the disassembly and reassembly of your vehicle. It contains a wealth of detailed information.
- ◆ Prior to installation, carefully inspect the vehicle's steering and driveline systems paying close attention to the tie rod ends, ball joints, wheel bearing preload, pitman and idler arm. Additionally, check steering-to-frame and suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition. Repair or replace all worn or damaged parts!
- ◆ Read the instructions carefully and study the illustrations before attempting installation! You may save yourself a lot of extra work.
- ◆ Check the parts and hardware against the parts list to assure that your kit is complete. Separating parts according to the areas where they will be used and placing the hardware with the brackets before you begin will save installation time.
- ◆ Check the special equipment list and ensure the availability of these tools.
- ◆ Secure and properly block vehicle prior to beginning installation.
- ◆ ALWAYS wear safety glasses when using power tools or working under the vehicle!
- ◆ Use caution when cutting is required under the vehicle. The factory undercoating is flammable. Take appropriate precautions. Have a fire extinguisher close at hand.
- ◆ Foot pound torque readings are listed on the Torque Specifications chart at the end of the instructions. These are to be used unless specifically directed otherwise. Apply thread lock retaining compound where specified.
- ◆ **Please note that while every effort is made to ensure that the installation of your Pro Comp lift kit is a positive experience, variations in construction and assembly in the vehicle manufacturing process will virtually ensure that some parts may seem difficult to install. Additionally, the current trend in manufacturing of vehicles results in a frame that is highly flexible and may shift slightly on disassembly prior to installation. The use of pry bars and tapered punches for alignment is considered normal and usually does not indicate a faulty product. However, if you are uncertain about some aspect of the installation process, please feel free to call our tech support department at the number listed on the cover page. We do not recommend that you modify the Pro Comp parts in any way as this will void any warranty expressed or implied by the Pro Comp Suspension company.**

REAR INSTALLATION:



1. Prior to installing this kit, with the vehicle on the ground. Measure the height of your vehicle. This measurement can be recorded from the center of the wheel, straight up to the top of the inner fender lip. Record the measurements below.

LF: _____ RF: _____

LR: _____ RR: _____

2. Block the front tires and raise the rear of the vehicle. Support the frame with jack stands forward of the rear springs.
3. Remove the wheels and tires.
4. Remove the shocks on both sides of the vehicle. It may be necessary that you slightly raise the axle to unload the shocks for removal.
5. On the driver side, unbolt the emergency brake line bracket from the upper spring plate.
6. If your vehicle is equipped with factory sway bar, unbolt it from the end links.
7. Support the rear axle with a floor jack and remove the **OE U-bolts** on the driver side. Slightly loosen the **OE U-bolts** on the passenger side.
8. Lower the rear axle and install the supplied 5" tapered lift block (**95-502SD**

drvr and **95-503SD pass**) . Make sure the pin fits into the hole on the spring perch. Use your floor jack to raise the axle to the spring making sure the pin on the leaf spring assembly fits into the hole on the lift block. Secure the assembly with the supplied **U-bolts (13-90180Em)** and hardware (**20-65472m**). Do not torque the nuts at this time.

NOTE: Make sure the block sits flush on the axle perch.

9. Bolt the emergency brake line bracket back on to the upper spring plate.
10. Repeat the installation on the other side of the vehicle.
11. Now would also be a good time to inspect the rear shocks for damage or fluid leakage. Replace if necessary.

NOTE: For improved performance Pro Comp rear shocks are recommended. See the chart on page 2 for applications.

12. Reinstall the previously removed shocks. Torque the shock hardware according to manufacturers specifications.
13. Reinstall the wheels and tires and lower the vehicle to the ground. Torque lug nuts to manufacturers specifications.
14. Torque the U-bolt nuts to **120** ft./lbs.

15. If vehicle came equipped with a rear sway bar, Re-attach the rear sway bar to the end links. Secure with the previously removed **OE** hardware.
16. Re-check the wheel lug torque on all four wheels at this time.
17. Re-check all hardware (both the front and the rear) for proper installation and torque!!
18. On both sides of the vehicle, check the routing of the brake lines and the ABS wire harnesses. There must be no pinching, rubbing, or stretching of either component. Reposition them if needed.

NOTES:

- ⇒ **After 100 miles recheck for proper torque on all newly installed hardware.**
- ⇒ **Recheck all hardware for tightness after off road use.**

Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

1/2-13x1.75 HHCS

D T L X

Grade 5 Grade 8
(No. of Marks + 2)

G = Grade (Bolt Strength)
D = Nominal Diameter (Inches)
T = Thread Count (Threads per Inch)
L = Length (Inches)
X = Description (Hex Head Cap Screw)

M12-1.25x50 HHCS

D T L X

P = Property Class (Bolt Strength)
D = Nominal Diameter (Millimeters)
T = Thread Pitch (Thread Width, mm)
L = Length (Millimeters)
X = Description (Hex Head Cap Screw)

Notice to Owner operator, Dealer and Installer:

Vehicles that have been enhanced for off-road performance often have unique handling characteristics due to the higher center of gravity and larger tires. This vehicle may handle, react and stop differently than many passenger cars or unmodified vehicles, both on and off-road. You must drive your vehicle safely! Extreme care should always be taken to prevent vehicle rollover or loss of control, which can result in serious injury or even death. Always avoid sudden sharp turns or abrupt maneuvers and allow more time and distance for braking! Pro Comp reminds you to fasten your seat belts at all times and reduce speed! We will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

Please make sure your Dealer/Installer explains and delivers all warning notices, warranty forms and instruction sheets included with Pro Comp product.

Application listings in this catalog have been carefully fit checked for each model and year denoted. However, Pro Comp reserves the right to update as necessary, without notice, and will not be held responsible for misprints, changes or variations made by vehicle manufacturers. Please call when in question regarding new model year, vehicles not listed by specific body or chassis styles or vehicles not originally distributed in the USA.

Please note that certain mechanical aspects of any suspension lift product may accelerate ordinary wear of original equipment components. Further, installation of certain Pro Comp products may void the vehicle’s factory warranty as it pertains to certain covered parts; it is the consumer’s responsibility to check with their local dealer for warranty coverage before installation of the lift.

Warranty and Return policy:

Pro Comp warranties its full line of products to be free from defects in workmanship and materials. Pro Comp’s obligation under this warranty is limited to repair or replacement, at Pro Comp’s option, of the defective product. Any and all costs of removal, installation, freight or incidental or consequential damages are expressly excluded from this warranty. Pro Comp is not responsible for damages and / or warranty of other vehicle parts related or non-related to the installation of Pro Comp product. A consumer who makes the decision to modify his vehicle with aftermarket components of any kind will assume all risk and responsibility for potential damages incurred as a result of their chosen modifications. Warranty coverage does not include consumer opinions regarding ride comfort, fitment and design. Warranty claims can be made directly with Pro Comp or at any factory authorized Pro Comp dealer.

IMPORTANT! To validate the warranty on this purchase please be sure to mail in the warranty card.

Claims not covered under warranty-

- Parts subject to normal wear, this includes bushings, bump stops, ball joints, tie rod ends and heim joints
 - Discontinued products at Pro Comp’s discretion
- Bent or dented product
- Finish after 90 days
- Leaf or coil springs used without proper bump stops
- Light bulbs
- Products with evident damage caused by abrasion or contact with other items
- Damage caused as a result of not following recommendations or requirements called out in the installation manuals
- Products used in applications other than listed in Pro Comp’s catalog
- Components or accessories used in conjunction with other manufacturer’s systems
- Tire & Wheel Warranty as per Pro Competition Tire Company policy
- Warranty claims without “Proof of Purchase”
- Pro Comp Pro Runner coil over shocks are considered a serviceable shock with a one-year warranty against leakage only. Rebuild service and replacement parts will be available and sold separately by Pro Comp. Contact Pro Comp for specific service charges.
- Pro Comp accepts no responsibility for any altered product, improper installation, lack of or improper maintenance, or improper use of our products.

E-Mail: tech@explorerprocomp.com
Website: www.explorerprocomp.com
Fax: (619) 216-1474
Ph: (619) 216-1444

PLACE
WARRANTY REGISTRATION
NUMBER
HERE: _____