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57014BX-1 INSTALL INSTRUCTIONS

REVISION
12.14.22



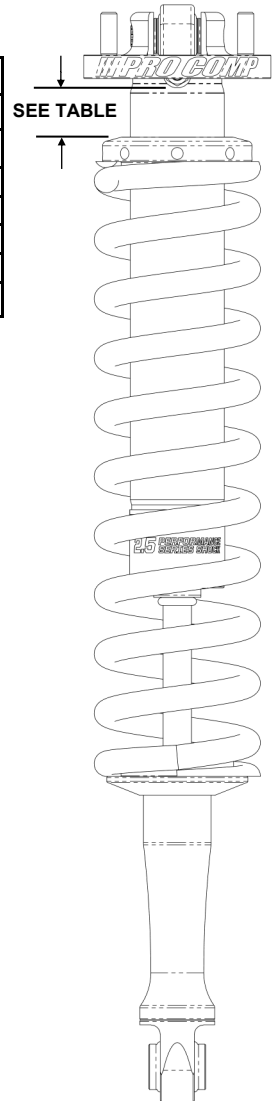
WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

**THIS COILOVER BOX CAN ONLY BE USED IN CONJUNCTION WITH PRO COMP LIFT KITS:
 K5073B/K5080B/K5089B/K5067B/K5078B**

05-20 TACO 5-7IN CO PR / 4RNR/FJ 2.5 CO 6-7IN

57014BX-1 BOX CONTENTS		
QTY.	PART NO.	DESCRIPTION
2	90-40981-00051	05+TACO 5-7 IN CO 4RNR/FJ 6-7 IN CO
1	INST-57014BX-1	INSTRUCTIONS
1	90-6317	HARDWARE PACK
6	43FNG81	7/16-20 HEX NUT GR8 ZINC II
6	43RLSZR	7/16 SPLT LW ZINC PLTD
6	43RWHDI/MP	7/16 WASHER-YELLOW ZINC

KIT TABLE		
INSTRUCTIONS	DESCRIPTION	STEPS
K5073B	05-11 TOYOTA TACOMA 6"	47-58
K5080B	12-14 TOYOTA TACOMA 6"	47-58
K5089B	16-20 TOYOTA TACOMA 6"	45-58
K5067B	06-09 TOYOTA FJ 6"	45-58
K5078B	10-13 TOYOTA FJ 6"	45-58
K5156B	15 1/2-18 TOYOTA 4RNR 6"	44-53



TECH NOTES

- ADJUSTER DIMENSION IS FROM THE CHARGE PORT COUNTERBORE TO THE TOP OF THE COIL ADJUSTER. **WARNING: PRO COMP DOES NOT RECOMMENDED ADJUSTING THE COILOVERS BEYOND THE DIMENSIONS LISTED IN THE ADJUSTMENT TABLE FOR RIDE QUALITY PURPOSES. EXCEEDING 4 3/8" WILL CAUSE COIL BIND AND DAMAGE**
- 5/16" PIN SPANNER WRENCH (54001B) SOLD SEPARATELY.
- SHOCK ASSEMBLIES CHARGED AT 200 PSI. RELEASING NITROGEN PRESSURE FROM THE CHARGE PORT MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY RELEASING NITROGEN PRESSURE IS NOT COVERED BY WARRANTY.
- RIDE TUNE OPTIMIZED FOR USE IN CONJUNCTION WITH 57014BX-2 TACOMA/ 57031BX-2 4RNR/FJ REAR SHOCK KITS.

OPTIONAL TUBULAR HIGH ANGLE BALL JOINT UCA 57006B KIT AVAILABLE

ADJUSTMENT TABLE				
Vehicle	Kit Recommended Adjustment	Max Recommended Adjustment	F2H Distance	Max Recommended F2H Distance
Tacoma DVR	1 5/16"	1 3/4"	26"	26 3/4"
Tacoma PAS	1 5/16"	1 3/4"	26"	26 3/4"
4Runner DVR*	1 3/8"	1 5/8"	26 1/8"	26 7/8"
4Runner PAS*	5/16"	9/16"	26 1/8"	26 7/8"
FJ DVR	1/4"	1 1/8"	25 3/16"	28 7/8"
FJ PAS	1/4"	1 1/8"	25 1/2"	28 3/4"

*4Runner dimensions calculated based on differences between Tacoma and 4Runner 2.5" kit.

INSTALLATION:

- If upgrading to these Pro Comp coilovers, follow these instructions instead of the listed steps in **KIT TABLE**. Ensure that your work-space is of adequate size and the work surface is level. Place the vehicle in park and set the parking brake. Place safety wheel blocks in front of and behind the rear tires. Raise front end of the vehicle using a floor jack. Place jack stands under the frame rails and lower the frame onto the stands.
- Remove front wheels/tires. **Note: Loosen front axle shaft nut at the knuckle to avoid over extending and or damaging axle.**
- Disconnect sway bar link from the knuckle on both sides of the vehicle.
- Starting with the driver side, disconnect the upper ball joint, and tie rod end from the knuckle.
- Remove lower eyelet bolt from lower control arm and the 3 upper nuts from the coilover bucket. Then remove the OE coilover assembly. **WARNING: Do not loosen center nut.**
- Install the new coilover (90-40981-00051) into the coilover bucket, using the supplied hardware pack (90-6317). *Do not torque at this time. See Image (B).*
- Using the factory supplied lower bolt, install coilover on the lower control arm. *Do not torque at this time.*
- Reinstall the upper control arm ball joint, tie rod end, sway bar bolt and tighten drive shaft nut. *Do not torque at this time.*
- Repeat on passenger side with other coilover (90-40981-00051).
- Reinstall the wheels/tires. Lower the vehicle to the ground, and torque the coilover bucket 7/16" hardware to 45-50 ft-lbs. Torque OE lower coilover bolt, upper control arm ball joint, tie rod end, sway bar bolt, axle shaft nut, and lugnuts to OE specifications.
- Have vehicle and headlights professionally and properly aligned.
- Recheck all hardware for tightness after 100 miles and every off-road use.



READ INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING INSTALLATION. INSTALLATION BY A CERTIFIED PROFESSIONAL MECHANIC IS HIGHLY RECOMMENDED. PRO COMP IS NOT RESPONSIBLE FOR ANY DAMAGE OR FAILURE RESULTING FROM IMPROPER INSTALLATION.

Safety Warning

MISUSE OF THIS PRODUCT COULD LEAD TO INJURY OR DEATH

Suspension systems or components that enhance the on and off-road performance of your vehicle may cause it to handle differently than it did from the factory. Extreme care must be used to prevent loss of control or vehicle rollover during abrupt maneuvers.

Always operate your vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Failure to drive safely may result in serious injury or death to driver and passengers.

Driver and passengers must ALWAYS wear your seat belts, avoid quick sharp turns and other sudden maneuvers. PRO COMP does not recommend the combined use of suspension lifts, body lifts, or other lifting devices. You should never operate your vehicle under the influence of alcohol or drugs.

Constant maintenance is required to keep your vehicle safe. Thoroughly inspect your vehicle before and after every off-road use.

It is the responsibility of the retailer and/or the installer to review all state and local laws, with the end user of this product, related to bumper height laws and the lifting of their vehicle before the purchase and installation of any PRO COMP products.

It is the responsibility of the driver/s to check their surrounding area for obstructions, people, and animals before moving the vehicle.

All raised vehicles have increased blind spots; damage, injury and/or death can occur if these instructions are not followed.

Installation Warning

All steps and procedures described in these instructions were performed while the vehicle was properly supported on a two post vehicle lift with safety jacks.

Use caution during all disassembly and assembly steps to insure suspension components are not over extended causing damage to any vehicle components and parts included in this kit.

Included instructions are guidelines only for recommended procedures and are not meant to be definitive. Installer is responsible to insure a safe and controllable vehicle after performing modifications.

PRO COMP recommends the use of an OE Service Manual for model/year of vehicle when disassembly and assembly of factory and related components.

Unless otherwise specified, tighten all bolts and fasteners to standard torque specifications listed within the OE Service Manual.

Suspension components that use rubber or urethane bushings should be tightened with the vehicle at normal ride height. This will prevent premature wear or failure of the bushing and maintain ride comfort.

Larger tire and wheel combinations may increase leverage on suspension, steering, and related components. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle ride height. Always measure the vehicle ride height prior to beginning installation.

SAEJ2492 Warning

By installing this product, you acknowledge that the suspension of this vehicle has been modified. As a result, this vehicle may handle differently than that of factory-equipped vehicles. As with any vehicle, extreme care must be used to prevent loss of control or roll-over during sharp turns or abrupt maneuvers. Always wear seat belts, allow more time and distance for braking, and drive safely, recognizing that reduced speeds and specialized driving techniques may be required. Failure to drive this vehicle safely may result in serious injury or death. Do not drive this vehicle unless you are familiar with its unique handling characteristics and are confident of your ability to maintain control under all driving conditions. Some modifications (and combinations of modifications) are not recommended and may not be permitted in your state. Consult your owner's manual, the instructions accompanying this product, and state laws before undertaking these modifications. You are responsible for the legality and safety of the vehicle you modify using these components.

Headlamp Warning

A lifted vehicle may have different headlight aim performance. PRO COMP recommends marking and recording the headlight beam position before kit installation and then adjusting, if necessary, the headlamps to the same height settings after kit installation. Set the vehicle on a level surface 10' to 15' from a solid wall or garage door. (This is a general distance with some manufacturers requiring different distances.) Note the top height of the low beam's bright spot, the top of the most intense part of the beam, for driver and passenger side. Height may vary from side to side. Repeat this procedure and adjust after lift kit is installed. Adjust if the aim is off by turning the adjusters gradually (a quarter of a turn) and looking to see where the new alignment falls. It may be easier to block one headlamp while adjusting the other. Consult the owner operation manual for procedures to adjust headlights - many automakers offer headlight aiming specs. Some states have their own specifications when it comes to headlight aim, so it's best to follow those rules when aligning headlights.

FAILURE TO PERFORM THE POST INSPECTION CHECKS MAY RESULT IN VEHICLE COMPONENT DAMAGE AND/OR PERSONAL INJURY OR DEATH TO THE DRIVER AND/OR OTHERS.

Final Checks & Adjustments

Once the vehicle is lowered to the ground, check all parts which have rubber or urethane components to ensure proper torque. Torque lug nuts to the wheel manufacturer specs. Move vehicle backwards and forwards a short distance to allow suspension components to adjust. Turn the front wheels completely left then right and verify adequate tire, wheel, brake line, and ABS wire clearance. Test and inspect steering, brake and suspension components for tightness and proper operation. Inspect brakes hoses and ABS lines for adequate slack at full extension, adjust as necessary.

RECHECK ALL HARDWARE FOR PROPER TORQUE VALUES AFTER 500 MILES, AND THEN PERIODICALLY AT EACH SERVICE INTERVAL THERAFTER.

Vehicle Handling Warning

Increasing the height of your vehicle raises the center of gravity and can affect stability and control. Use caution on turns and when making steering corrections.

Vehicles with larger tires and wheels will handle differently than stock vehicles. Take time to familiarize yourself with the handling of your vehicle.

Wheel Alignment/Headlamp Adjustment

It is necessary to have a proper and professional wheel alignment performed by a certified alignment technician. Align the vehicle to factory specifications. It is recommended that your vehicle alignment be checked after any off-road driving.

In addition to your vehicle alignment, for your safety and others, it is necessary to check and adjust your vehicle headlamps for proper aim and alignment. If the vehicle is equipped with active or passive safety/collision monitoring and/or avoidance systems including, but not limited to, camera- or radar-based systems, check and adjust your vehicle's systems for proper aim and function.

PRO COMP will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

Please make sure your Dealer/Installer explains and delivers all warning notices, warranty forms and instruction sheets included with PRO COMP product.

Application listings in this catalog have been carefully fit checked for each model and year denoted. However, PRO COMP reserves the right to update as necessary, without notice, and will not be held responsible for misprints, changes or variations made by vehicle manufacturers. Please call when in question regarding new model year, vehicles not listed by specific body or chassis styles or vehicles not originally distributed in the USA.

Please note that certain mechanical aspects of any suspension lift product may accelerate ordinary wear of original equipment components. Further, installation of certain PRO COMP products may void the vehicle's factory warranty as it pertains to certain covered parts; it is the consumer's responsibility to check with their local dealer for warranty coverage before installation of the lift.

Warranty and Return policy:

PRO COMP warrants its full line of products to be free from defects in workmanship and materials. PRO COMP'S obligation under this warranty is limited to repair or replacement, at PRO COMP's option, of the defective product. Any and all costs of removal, installation, freight or incidental or consequential damages are expressly excluded from this warranty. PRO COMP is not responsible for damages and / or warranty of other vehicle parts related or non-related to the installation of PRO COMP product. A consumer who makes the decision to modify his vehicle with aftermarket components of any kind will assume all risk and responsibility for potential damages incurred as a result of their chosen modifications. Warranty coverage does not include consumer opinions regarding ride comfort, fitment and design. Warranty claims can be made directly with PRO COMP or at any factory authorized PRO COMP dealer.

IMPORTANT! To validate the warranty on this purchase please be sure to mail in the warranty card.

Claims not covered under warranty-

- Parts subject to normal wear, this includes bushings, bump stops, ball joints, tie rod ends and heim joints
- Discontinued products at PRO COMP's discretion
- Bent or dented product
- Finish after 90 days
- Leaf or coil springs used without proper bump stops
- Light bulbs
- Products with evident damage caused by abrasion or contact with other items
- Damage caused as a result of not following recommendations or requirements called out in the installation manuals
- Products used in applications other than listed in PRO COMP's catalog
- Components or accessories used in conjunction with other manufacturer's systems
- Tire & Wheel Warranty as per PRO COMP Tire Company policy
- Warranty claims without "Proof of Purchase"
- PRO COMP 2.5 coilover and 2.5 monotube shocks are considered a serviceable shock with a one-year warranty against leakage only. Rebuild service and replacement parts will be available and sold separately by PRO COMP. Contact PRO COMP for specific service charges.
- PRO COMP accepts no responsibility for any altered product, improper installation, lack of or improper maintenance, or improper use of our products.