



off-road driven!™

Bill Of Materials

Part #	Description	Qty.
	EXHAUST SPACER, SHORT: Drvr	1
	EXHAUST SPACER, LONG: Pass	1
	HARDWARE PACK: Sway Bar	1
	8MM X 120MM GR. 10.9 HEX BOLT	4
	3/8"-16 USS STOVER NUT	4

**PART# 55746B
 2012-2014 JEEP
 WRANGLER JK
 EXHAUST
 SPACER**

Installation:

1. Ensure that your work space is of adequate size and the work surface is level. Set the emergency brake. Place your floor jack under the front axle and raise vehicle. Place jack stands under the frame rails behind the front wheel wells and lower the frame onto the stands. Remove the jack and place blocks both in front of and behind the rear wheels. Remove the wheels.
2. Remove transfer case skid plate and/or automatic transmission skid plate (if equipped) from the bottom of the vehicle.
3. Remove the **(4) OE** exhaust flange bolts at the left and right crossover pipe collectors.
4. The exhaust system can be easily separated by using a pry bar between the front skid bar and the exhaust flange on the driver side rear pipe.
5. To help gain additional clearance for the rear exhaust pipe, where it bends over the rear axle, loosen the Y-pipe clamp where it joins the front and rear sections of exhaust pipe.
6. Using a grinder, carefully remove the index stop (small spot weld) on the intermediate pipe where it is clamped to the Y-pipe. This will allow the intermediate pipe to slide further into the Y-pipe to compensate for the newly installed crossover pipe spacers.
7. Install the spacers (**Short, drvr and Long, pass**) and secure the exhaust manifolds using the supplied **(4) 8mm X 120mm** bolts. (photo 1)

NOTE: Be sure the spacers are positioned so they aligned the (2) sections of pipe as much as possible before tightening.

8. Torque the **8mm X 120mm** bolts according to manufacturers specifications.
9. Make sure there is adequate clearance around the entire exhaust system. Pay close attention to the flange where the driver side pipe bends up over the front crossmember. Also check where the pipe bends up over the rear axle. Make sure the top of the exhaust pipe is not too close or contacting the floor crossmember.
10. Reinstall transfer case skid plate and/or automatic transmission skid plate (if equipped) using the previously removed **OE** hardware..

