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## INSTALLATION INSTRUCTIONS:

## 87-95 YJ Wrangler Steering Box Brace Part # 55070

Part #	Description	Qty.
	Steering Brace Tube	1 ea
	Steering Box Clamp	2 ea
	Spacer Tubes .750"x.510"x2.385"	2 ea
	.500"x3.750" Gd 8 Bolt	2 ea
	.500" Nyloc Nut	2 ea
	.500" Hardened Flat Washer USS	2 ea
	.437"x1.5" Gd 8 Bolt	2 ea
	.437" Locknut	2 ea

- ⇒ Install the two 1/2" bolts through the passenger side frame rail and slide the spacers onto the bolts from the inside of the frame. (Plastic cover may need to be removed to access this area).
- ⇒ Install brace onto previously installed bolts and start nuts. (Do not tighten at this time).
- ⇒ Install clamp halves. Locate brace tube between the clamp halves. Tighten frame bolts to 80 ft./lbs.
- ⇒ Tighten clamp bolt at brace and to 60 ft./lbs. The opposite bolt to 60 ft./lbs.

**NOTE: Make sure steering linkage will go full left and full right without any binding or inter-**

