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CE-9102K Johnny Joint conversion kit for TJ/XJ front end housings.

This new kit from Currie allows our 2" Johnny Joints to be installed on stock or most aftermarket housings in place of the standard control arm bushings that mount into the housing of 1997-2003 Jeep TJ's and 87-2001 Jeep XJ's. This allows you to eliminate the suspension bind caused by the stock style bushings, and also eliminates the problem of the stock rubber bushings working their way out of the housing. Kit includes Johnny Joint insert for gear case ear and installation tool, as well as 1" thick flame cut steel upright for tube side with Johnny Joint already installed in it.

Installation Instructions.

Start with the driver's side by removing the upper control arm off of the existing bushing. Remove the existing rubber bushing – it comes out easiest if you push it out toward the driver's side. Clean the hole from any remaining debris. The new Johnny Joint insert can now be installed. Index the supplied installation tube onto the Johnny Joint insert and drive it into the hole. Insert must go in from the drivers side of the bracket. Drive in until insert's machined lip is fully seated against the casting. Reattach the upper arm using the 7/16" greasable bolt supplied. NOTE: Stock TJ control arms use 10mm bolts (.400") – the holes in the control arms may need to be enlarged to work with the 7/16" bolts.

Now to the passenger side – you will need to remove the upper arm. You will need to cut the top of the factory housing bracket off level with the ground 2 1/2" above the top of the axle tube. You will then take the 1" thick steel Currie piece with Johnny Joint installed and insert it into the existing bracket base. This may require a mallet to fully seat the Currie piece into the base. Now you will want to reinstall you upper control arm using the supplied 7/16" greasable bolt. At this time – with the weight on the vehicle - if you have any suspension bind or misalignment you can fine tune it to some degree by moving the new Currie mount around slightly if necessary. When you are satisfied with the fit and finish, you will weld around the 3 sides of the factory bracket base where it contacts the new Currie piece. Also you will want to weld along the 1" thick front facing edge of the Currie piece where it contacts the front end housing tube. This is all the welding that is necessary – do not do any further welding on the housing. This is one of the advantages of this kit – by using the stock bracket base you do not have to worry about welding on the actual housing and causing warpage because you are welding to the bracket base that is already welded to the tube.

Thank you for purchasing this Currie product. If you should have any technical questions during install feel free to call the Currie tech department at (714) 528-6957.

————— **Installed Pictures On Next Page** —————>

